



Dart Aerospace Ltd.
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Canada

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RBT400285
Job Sheet 182000



Part No: RBT400285

Job Qty: 1 ea

Part Name: Tool Assembly Install Sleeve, Tail Rotor Gear Box Output Shaft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 9/10/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400285 Rev. 0 IPP Rev. A 18.08.14 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/10/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	1 pcs		9/10/18	0.00	1.00	Small Fab-3		MCC
120	QC	1 pcs		9/10/18	0.00	0.00	QC5		SP
130	Packaging	1 pcs		9/10/18	0.00	0.00	Packaging3-1		SP
140	QC21-FG	1 Ea		9/10/18	0.00	0.00	QC21		DAG

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

21 OCT 16 2018
9-55

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT400285-1	Threaded Rod	1 Ea (1 ea)	90-Start up Operation	5114698
90126A040	Flat Washer	1 Ea (1 ea)	110-Small Fab	5103330
94895A860	High-Strength Steel Hex Nut, Grade 8, Zinc Yellow-Chromate Plated, 1-1/4"-12 Thread Size	1 Ea (1 ea)	110-Small Fab	5103333
RBT400285-3	Tube Assembly	1 Ea (1 ea)	110-Small Fab	5118337

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT400285-1	1	0	0
110-Small Fab	90126A040	1	12	0
	94895A860	1	6	0
	RBT400285-3	1	0	0

Part Specifications

Specifications could not be found.

Plex 9/14/18 7:53 AM dart.logan.david



Container No: S118494

Part: FBT400285

Job No: 182000

Serial No/Batch: S118494

Revision: 0

Inspector:

Exp Date:

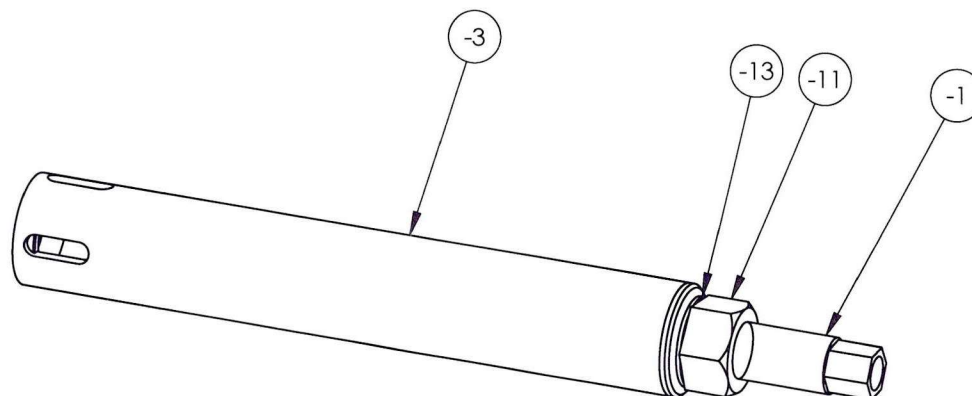
Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Chesham, ON K6A 1K7
TEL: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/15/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



NOTE:
REF. BELL T/N: 412-240-030-101.

 RED BARN MACHINE	
TITLE INSTALL SLEEVE T/R GEARBOX OUTPUT SHAFT	
DWG NO. RBT400285	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:4	DATE 6/11/2012
SHEET 1 OF 6	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	THREADED ROD	4140 Q & T	Ø1-1/2 X 11-1/8	2
	X		-3	1	TUBE ASSEMBLY			3
	1		-5		TUBE	6061	Ø2-1/2 X 15-1/8	4
	1		-7		INSERT	4140 Q & T	Ø2-1/2 X 5/8	5
	1		-9		PHENOLIC INSERT	PHENOLIC	Ø2-1/4 X 5/8	6
		B/O	-11	1	NUT	STEEL	1-1/4-12 MCMaster-CARR #94895A860	1
		B/O	-13	1	FLAT WASHER	STEEL	Ø1-1/4 MCMaster-CARR #90126A040	1
	ASSY -3							